

# Lia Labeller - Compliance Audit

Date

19/07/2022



Time

08:00 AM

Machine

Lia Labeller

Location

Clean Room

Fault Found

Multiple

Failure Reason

No safety air dump valve or associated safety relay fitted.

Unlabelled emergency stop button

There is an emergency stop button located behind the new guarding.

The machine automatically starts upon release of the emergency stop.

Gate sensors are detached and not currently functional due to the guarding installation.

The main switch is located within the guarded area

Damaged 230v mains cables

No main switch label

Recommended Change

Fit safety air dump valve and safety relay. (complete)

Install the emergency stop button into a correct emergency stop button enclosure with a labeled collar. (complete)

Relocate the emergency stop to outside the guarded work area. (complete)

Install a start-stop button and incorporate the emergency stop button through the safety relay. (complete)

Reinstate the gate sensors with the addition of an extra sensor for the double slide doors. (complete)

Relocate the main Switch to a safe location (complete)

Label the main switch (complete)

Replace damaged cables (complete)

Photo Evidence

